





LOUGHBOROUGH BUSINESS SCHOOL

Circular Economy Methodology

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Introduction

The circular economy (CE) is gaining recognition as a solution to current environmental challenges. This system seeks to reduce waste and pollution by promoting reuse, repurpose, and recycling of resources. It represents a departure from the traditional linear economy model of take-make-dispose to a more sustainable and regenerative model that maximises the use of resources and minimises the extraction and use of finite resources. By adopting CE principles, businesses can reduce waste, increase resource efficiency, and create new business opportunities while promoting social and economic inclusion. The CE model can also help create a more sustainable and resilient economy and reduce the environmental impact of industrial production.

This report provides an overview of the CE methodology, its principles, and its potential benefits for businesses and society. It also examines the challenges and opportunities associated with transitioning to a CE model and highlights examples of CE practices suitable for various industries. By embracing this model, businesses and society can create more sustainable and regenerative economic systems.

Overall Framework

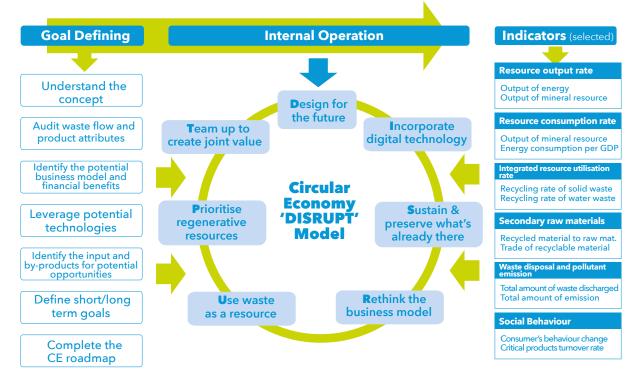
The overall framework contains more details and best practices for companies/policymakers to utilise to achieve a CE.

			Steps for Policy Makers			Resource	• Output of energy
Macro Level	Early Stage	Plan Directing	Establish the long-term national plan tow CE as the fundamental goal	ard		output rate Resource	Output of mineral resource Energy comsumption per GDP
		Regulation Guiding	Provide detailed regulations as guides an restraints to the companies and public	id 🔸		consumption rate	Output of mineral resource
		Technology Enabling	Leverage the related technologies forces promote the CE adaptation			Integrated resource utilization rate	 Recycling rate of solid waste Recycling rate of water waste
		Symbiosis Exploring	Establish industrial symbiosis parks to te difficulties and opportunities	st the	ndicators	Waste disposal and pollutant emission	Total amount of waste discharged Total amount of emission
	Mid Stage	Incentive Encouraging	Provide incentives for company and cons to motivate them to change	eve CE		Business Participation	Number of participants Difficulties reported by business
		lmage Building	Appraise those who cooperate and achie to set positive examples			Competitiveness and innovation	CE Investment & jobs Patents related to CE
	Stage	Result Monitoring	Continuously monitor the process/result and change dynamically			Secondary Raw Materials	• CE Investment & jobs • Trade of recyclable material
	Late S	Public Educating's	Continuously educate/advertise to chang consumer's attitude to CE			Social Behaviour	Consumer's behaviour change Critical products turnover rate
	Process for Enterprises			Possible Considerations			
	Pro Ent	cess for terprises	Goal Defining			Possible Co	onsiderations
	Desig	gn for uture	Goal Defining Understand the overall policies and regulations toward circular economy	• Design ou	t was		
	Desig the fu	gn for	Understand the overall policies and	• Advanced	robo	te • Design for tics • Artificial int	cyclability • Design for durability elligence • Data modelling
/el	Designed the formation of the formation	gn for uture rporate al technology ain & preserve	Understand the overall policies and regulations toward circular economy Audit the current waste flow, product /		robo a anal <u>i</u>	te • Design for tics • Artificial int ytics • Internet	cyclability • Design for durability elligence • Data modelling enabled, connected operations
licro Level	Designed the formation of the formation	gn for uture rporate al technology	Understand the overall policies and regulations toward circular economy Audit the current waste flow, product / service attributes and supply chain Identify the potential business model	Advanced Data	robo a anal <u>y</u> g syste	te • Design for o vitics • Artificial int ytics • Internet em • Sensor ne of • Maximize li	cyclability • Design for durability elligence • Data modelling enabled, connected operations s • P2P online marketplaces fetime of • Maximize lifetime of biological products
Micro Level	Designed the formation of the formation	gn for uture rporate al technology ain & preserve t's already there ink the ness model	Understand the overall policies and regulations toward circular economy Audit the current waste flow, product / service attributes and supply chain Identify the potential business model and financial/environment benefits Identify the potential technologies	Advanced Data Monitoring Maximize	robo a anal <u>i</u> g syste lifetim n-use easing	te • Design for o tics • Artificial int ytics • Internet em • Sensor ne of • Maximize li products af • Product ser • Performance	cyclability • Design for durability elligence • Data modelling enabled, connected operations s • P2P online marketplaces fetime of ter use • Maximize lifetime of biological products vice system
Micro Level	Designed the function of the f	gn for uture rporate al technology ain & preserve is already there iss model waste as a urce	Understand the overall policies and regulations toward circular economy Audit the current waste flow, product / service attributes and supply chain Identify the potential business model and financial/environment benefits Identify the potential technologies to support CE activities	Advanced Data Monitoring Maximize products in Hire and le	robo a anal <u>y</u> g syste lifetim n-use easing agem aste	te • Design for o tics • Artificial int ytics • Internet em • Sensor ne of • Maximize li products af • Product ser • Performance • Incentivised • Valoris	cyclability • Design for durability elligence • Data modelling enabled, connected operations s • P2P online marketplaces fetime of ter use • Maximize lifetime of biological products vice system
Micro Level	Designed the fit of th	gn for uture rporate al technology ain & preserve is already there iss model waste as a urce	Understand the overall policies and regulations toward circular economy Audit the current waste flow, product / service attributes and supply chain Identify the potential business model and financial/environment benefits Identify the potential technologies to support CE activities Identify the potential circular loops along the supply chain Examine the operation input and output	Advanced Data Monitoring Maximize products in Hire and le Asset Man. Valorise wa	robo a analy g syste lifetim n-use easing agem aste osed li	te • Design for o tics • Artificial int ytics • Internet em • Sensor he of • Maximize li products af • Product ser • Performance enent • Incentivised • Valoris streams	cyclability • Design for durability elligence • Data modelling enabled, connected operations s • P2P online marketplaces fetime of ter use • Maximize lifetime of biological products vice system return • Collaborative consumption se waste • Energy recovery

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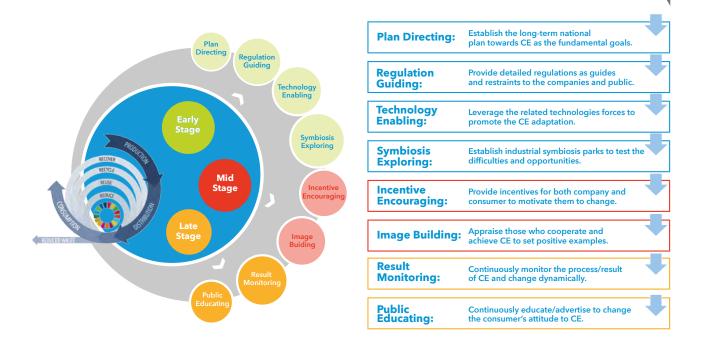
As the CE methodology aims to guide business and society, it is separated into two parts: Micro Level and Macro Level.

Micro Level:



- The goal-defining process is a crucial first step towards achieving a CE. Start from understanding the CE concept. Then, investigate the current situation of the company, and identify how businesses and other stakeholders can establish a shared vision, create accountability, foster collaboration, encourage innovation, and drive progress towards a more sustainable and regenerative economic model. Remember to set clear and measurable goals.
- The DISRUPT Framework is beneficial for all stakeholders who wish to transition to CE. The prominence of the strategies inside the DISRUPT Framework might vary based on the product stakeholder's departmental priorities and the product's own characteristics. By including this variation, the framework may serve as a mechanism for connecting stakeholders and departments around circular initiatives.
- Unlike carbon emissions that can be quantified, the value generated by implementing initiatives underpinned by CE principles is difficult to measure. This CE methodology contains a list of indicators which can be used as monitoring points over the CE transition period. Those indicators can be adapted both at the micro (business) and macro (society) levels.

Macro Level:



- In the early stage, policymakers must ensure the national and international regulations are underpinned by CE principles.
- Many companies believe technology adaptation is an enabler to achieving CE. By creating policies that support the use of sustainable technologies, policymakers can encourage businesses to shift towards circular business models, which can reduce waste and resource consumption while promoting economic growth.
- Explore different types of industrial symbiosis opportunities to reduce waste and then scale up successful examples of collaboration between different industries. Businesses lack success in industrial symbiosis stories and duplicate them. By testing and refining different types of symbiosis, businesses can optimise resource use, reduce waste, and create new opportunities for value creation.
 - Policymakers should also consider rewarding early adopters. Incentives such as tax breaks, grants, and subsidies can encourage businesses to invest in circular solutions, while image-building campaigns can increase the awareness of a wider society and promote circular values.
 - Continuously monitoring the result helps to measure progress towards CE goals and identify areas for improvement. It allows for the assessment of the environmental, social, and economic impacts and guides future decision-making and policy development that can support the scaling up of CE initiatives.
 - As the CE also involves the participation of end consumers, public education is crucial for achieving a CE as it helps to raise awareness among consumers about the importance of resource efficiency and waste reduction. By educating consumers on the benefits of circular business models, such as product reuse, repair, and recycling, businesses can encourage consumers to make more sustainable choices.

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The Supply Chain Resilience Hub is part of WMG at the University of Warwick and supported by the WMG Centre High Value Manufacturing Catapult.

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